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| **Referencia:** 1998/0/0  **Denominación:** INTERIOR TAPA CUADRADA 15/30 Ml T53/T54 | **Fecha plano :**05/08/2019  **Cavidades:** 6/6 | **Material :** PP  **Color:** Blanco |

***INFORME***

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| **Motiu informe** :  Ultima prova del motllo 1998/0/0 22/04/2020 |

***INFORME CALIDAD***

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| S´adjunta dimensional comparatiu, figures 1 i 2 motlle 1745/0/5, figures de la 3 a la 8 nou motlle 1998.  S´ha agafat el plànol 1998/0/0 com a referencia, data del plànol 05/08/19, al plànol li manquen cotes molt importants com l´alçada interior de la peça. No hi ha el material amb que s´ha de fabricar .  Dimensional en m.m. Tolerància general ± 0.2 m.m   |  |  |  |  |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | |  |  |  | 1745/0/5 | | 1988/0/0 | | | | | |  | | Característica | Plano 1745/0/4 | Plano  1988/0/0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | Resolució | | Ancho | ***56.60*** | ***56.2*** | 56.56 | 56.57 | **56.44** | **56.49** | **56.49** | **56.46** | **56.44** | **56.49** | **OK** | | Ø rosca | ***48.95*** | ***48.95*** | 48.8 | 48.7 | **49.16** | **49.07** | **49.09** | **49.10** | **49,16** | **49.13** | **NO OK** | | Ø interior coll | ***50.2*** | ***50.2*** | 50.2 | 50.2 | 50.24 | 50.26 | 50.26 | 50.28 | 50.27 | 50.28 | **OK** | | Anclatge | ***56.2*** | ***56.2*** | 56.4 | 56.4 | 56.4 | 56.4 | 56.3 | 56.3 | 56.4 | 56.3 | **OK** | | Alçada Interior | ***11.1*** | ***??*** | 10.7 | 10.7 | **10.60** | **10.61** | **10.69** | **10.57** | **10.63** | **10.68** | **OK** | | Alçada Inici Rosca | ***0.8*** | ***0.8*** | 0.89 | 0.91 | **1.32** | **1.29** | **1.27** | **1.38** | **1.38** | **1.34** | **NO OK** | | Alçada Total | ***11.8*** | ***12.1*** | 12.1 | 12.1 | 12.25 | 12.11 | 12.29 | 12.10 | 12,22 | 12.19 | **OK** | | Alçada Lateral Anclatge | ***2.5*** | ***2.55*** | 2.8 | 2.8 | 2.7 | 2.7 | 2.6 | 2.6 | 2.7 | 2.7 | **OK** | | Pes | ***??*** | ***??*** | 5.8 | 5.8 | 5.11 | 5.11 | 5.15 | 5.03 | 5.13 | 5.11 | **OK** |   Em falta plànol versió 1745/0/5  ??: Manca la mida al plànol.  La nominal 2.55 m.m ± 0.2 s´hauria de modificar a 2.7 m.m.  Al interior 1745/0/5 s’aguanta el disc de 49,0\*2,0 amb el suport, no entra sota el suport tampoc, en canvi si entra el de 49\*1.2mm  **FUNCIONAL:**   |  |  |  | | --- | --- | --- | | **Característica** | **Observacions** | **Resolució** | | **Parell de Cierre** | **Els interiors rosquen dur** | **Alçada de rosca incorrecte** | | Allotjament Disc | El disc cau, no cap un discs de 49,0X2.0 m.m sota l´allotjament actual i cauen.  El diàmetre del suport hauria de ser de 48,7 i fa 49,22 | **Alçada i diàmetre incorrecte** |     1988/0/0    1745/0/4 (no dispongo de la versión 1745/0/5) |

***INFORME REALIZADO***

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| **Calidad :** Neus Gibert  **Fecha : 27/04/2020** |